





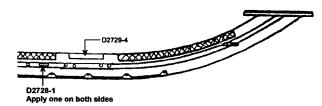
- · - ·					LxWxH
Part Number	D206-642-515	Box Part Number	BX104	Dimension	179 x 14 x 7
			BX21	[30.5 x 8
Description	Float Skidtube, LH	Other Packaging	MF6812	[
		Logo Decals	D2728-1		

Packaging Instructions and Decal Placement

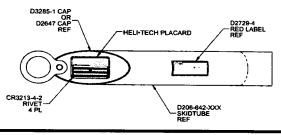
D206-642-515

Apply labels D2729-4 and D2728-1 as per drawing.

Wrap float skidtube in plastic bag. Take the MF6812 and cut 1/4 inch off one side only. Place (4) pieces of MF6812 at the bottom of the box and (2) pieces of 2" foam at each ends of the box. Place float skidtube in the box. Apply MF6812 on top to correspond with bottom foam already in place. Put hardware in box 21. Place the box and the paperwork with the float skidtube and close box. Add in two pieces of edge board to inside top of skidtube box. Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo. Add four pieces of edge board, one per angle of box. Staple ends. Tie wrap over top again. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014



For skidtubes that are manufactured as a PMA replacement part, a Heli-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

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PARTA	US #5735484 / CA #2222184 / EURO #0828655					
200	D206-642-515	(J+16)	CHG002			
का श्र	Float Skidtube, LH	SIE	SH98-4			
i (o m)	BXXXXXX	SHING	SA00475SE			
e, rengre l	Bell 206L/L1/L3/L4/407	\$DC				
CORR	OVAL DODGE WAR AND	(D)(2)	(()24) 24702)			



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FLOAT SKIDTUBE, LH

P/N: D206-642-515

CHG002

B/N: BXXXXXX

Revision: B

Date: 15.10.19

